

2015 F-150 Ford Approved Aluminum Specific Tools & Equipment



General Service Equipment

5775 Enterprise Drive · Warren, MI 48092-3463

Fax: (888) 375-0126 · Phone (800) ROTUNDA

Item	Rotunda Part #	Provided By	Notes
ALUMINUM DUST COLLECTION SYSTEMS (Required)			
Aluminum Repair - Wet Mix Portable with 6" DA Sander and Straight Line Sander	175-SYS0501830	Eurovac	Dust extraction system must be a Wet Mix technology system and can be a portable or central installed system.
Aluminum Repair Central Vacuum Sanding System, 4 User – 7-HP w/ 2 Orbital and 2 Long Board Sanders	175-SYS030150C	Eurovac	
ALUMINUM RIVETING (Required)			
Henrob Self-Pierce Riveting Removal and Insertion Tool Kit	380-10192-006	Henrob	Only the Henrob and Pro Spot SPR riveters are approved by Ford Motor Company. The Henrob SPR kit is only available through Rotunda.
Pro Spot Electro-Hydraulic SPR Rivet Gun Kit	254-PR-5	Pro Spot	
ALUMINUM USE HAND TOOL KIT (Required)			
Aluminum Specific Hand Tool Kit	300-F150COLLKIT	Rotunda	Ford requires the use of a dedicated aluminum hand tool kit. The Ford Aluminum Use Hand Tool Kit includes tools specific to the 2015 F-150 and is only available through Rotunda.
ALUMINUM DENT PULLING (Required)			
Pro Spot Promo Aluminum Mobile Work Station 254-MWS-A with Dent Pulling System and 254-PRO66 Pro Pull Dent Removal System	254-MWS-AL	Pro Spot	Dedicated aluminum dent removal station is required.
Aluminum Mobile Work Station w/ Dent Pulling System and SP-1 Welder	254-MWS-AL-K1	Pro Spot	Dedicated dent extraction system must contain an aluminum stud welder, heat gun, pyrometer, hammers and dent extraction tools.
Aluminum Mobile Work Station w/ Dent Pulling System, SP-1 Welder and Built-In Fume Extractor	254-MWS-AL-K2	Pro Spot	
Aluminum Mobile Work Station w/ Dent Pulling System, SP-1 Welder, Built-In Fume Extractor and PR111 Plasma Cutter	254-MWS-AL-K3	Pro Spot	
MultiTool Aluminum Dent Repair Station	128-EL930001	Chief	
Dent-Fix Alu-Spot Aluminum Repair Station	300-DENDF-900	Dent-Fix	
Car-O-Liner Portable Aluminum Workstation	345-WSW9-APW	Car-O-Liner	
ALUMINUM MIG WELDERS (Required)			
Pro Spot SP-1 Pulse Mig Welder	254-SP-1	Pro Spot	Dedicated aluminum Mig welder is required.
Pro Spot SP-2 Pulse Mig/Mag Welder (2 Mig torches)	254-SP-2	Pro Spot	
Pro Spot SP-5 Pulse Mig/Tig/MMA Welder (3 Mig torches)	254-SP-5	Pro Spot	Aluminum Mig Welder must be a minimum 220v unit and equipped with Pulse Mig Technology.
Weld Cart for SP-1 Welder - Cart Only	254-SP-1 Weld Cart*	Pro Spot	
Elektron MultiMig 511 with Standard Torch	128-EL900011	Chief	Welder must be able to use 1.2mm 5554 welding wire.
Elektron MultiMig 511 with Push-Pull Torch	128-EL900012	Chief	
Elektron MultiMig 522 Dual Torch Complete with Standard and Push-Pull Torch	128-EL900010	Chief	
Car-O-Liner Mig/Mag Pulse Welder CMI 3000 II	345-34558	Car-O-Liner	
Car-O-Liner AutoMig 273i Pulse Duo Boost (2 Mig torches)	345-79100165	Car-O-Liner	
Car-O-Liner AutoMig 273i Pulse Boost	345-79100211	Car-O-Liner	

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ALUMINUM WORK AREA SEPARATION SYSTEMS <i>(Required)</i>			
Global Finishing Solutions and Garmat are the Ford Approved Suppliers for Aluminum Work Separation Systems	Multiple Applications Available	Global Finishing Solutions & Garmat	Aluminum Work Separation area is required.
FUME EXTRACTION <i>(Recommended not required)</i>			
Welding Fume Extraction Arm & Fan Repair Package	175-SYS000FUME	Eurovac	Fume extraction system is not required but is recommended.
Fume Arm 5' Extension Boom	175-WELSP60500*	Eurovac	
Fume Arm 10' Extension Boom	175-WELSP61000*	Eurovac	
Aluminum Repair Portable Fume Extractor	175-0704510610	Eurovac	
BoxAir Portable Fume Extractor	175-SYS07045006100	Eurovac	
Aluminum Repair Portable Fume Extractor, 110V	254-FE-110	Pro Spot	
FRAME RACK ACCESSORIES <i>(Recommended not required)</i>			
<i>Body Shops with current Car-O-Liner Rack and Measuring System</i>			
Car-O-Liner B730 Truck Clamping System	345-90058	Car-O-Liner	Optional Frame Alignment Fixtures (Chief and Car-O-Liner)
Car-O-Liner Universal EVO Extension Package	345-90057	Car-O-Liner	
Car-O-Liner Ford F-150 Bushing Kit E395	345-41103	Car-O-Liner	A select number of qualifying frame alignment accessories are available for Chief and Car-O-Liner frame systems.
Car-O-Liner Pulling Hook Kit T10 - Universal Clamp System	345-34638	Car-O-Liner	
Car-O-Liner Accessories for Pulling Hook Kit T11	345-30541	Car-O-Liner	
Car-O-Liner Double Grab Hook	345-930	Car-O-Liner	Selected frame rack accessories can be used on multiple vehicles and multiple model years of the F-150.
Car-O-Liner 3/8" x 8' Chain w/1 Grab Hook	345-931	Car-O-Liner	
Car-O-Liner Single Claw Hook T18	345-30531	Car-O-Liner	
<i>Body Shops with current Chief Rack and Measuring System</i>			
Structural Holding and Anchoring Package	128-300000	Chief	
Ford F-150 Specialty Holding System	28-300002	Chief	
Chief Enhanced Structural Holding Package	128-300001	Chief	
F.A.S.T. Anchoring System	128-619203	Chief	
Deluxe Chain and Clamping Package with Rolling Cart	128-619205	Chief	
Deluxe Chain and Clamping Package with Wall Mount	128-619204	Chief	
Collet-Style Target Attachment Set for Non-Ferrous Vehicle Openings	128-640200	Chief	